

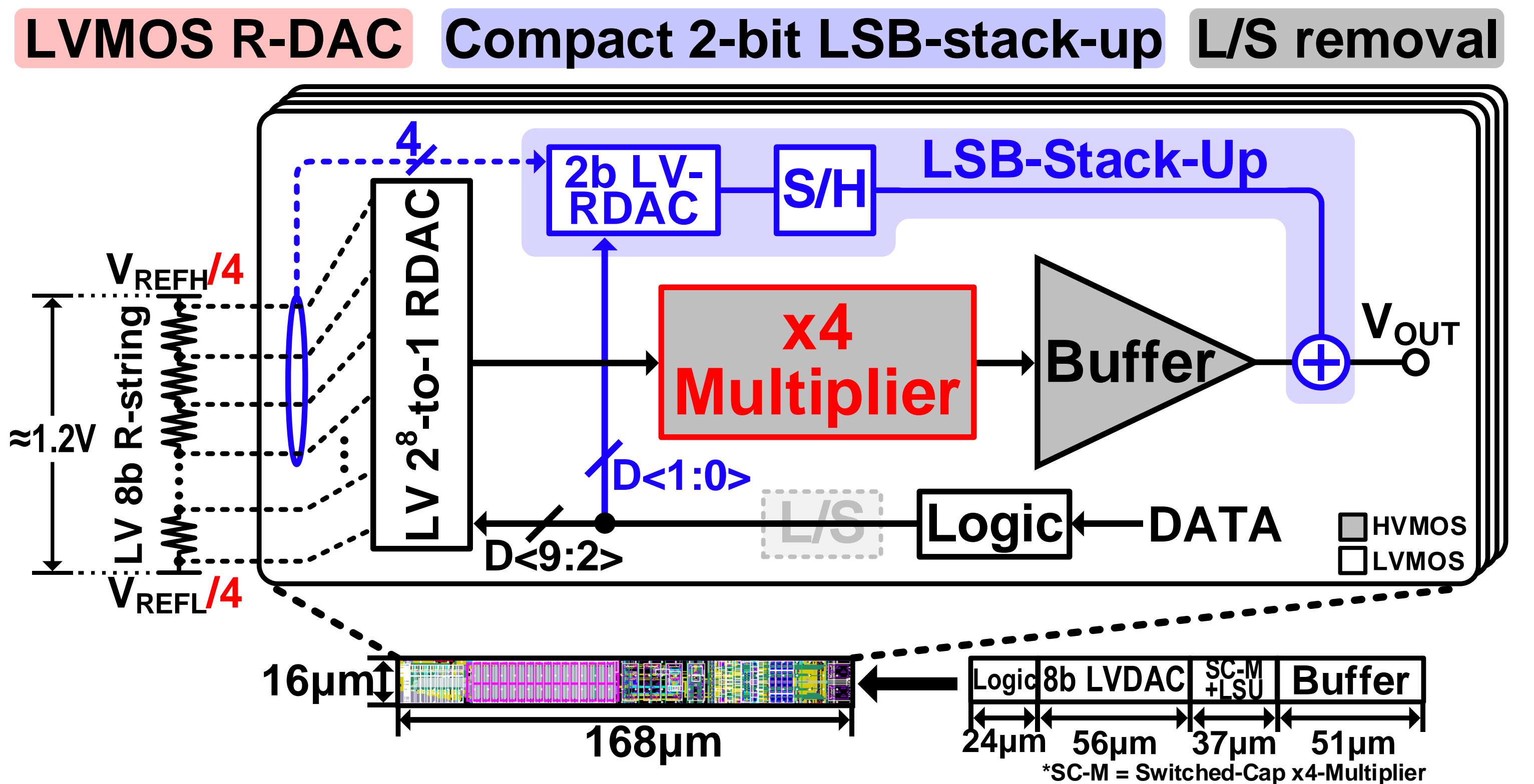
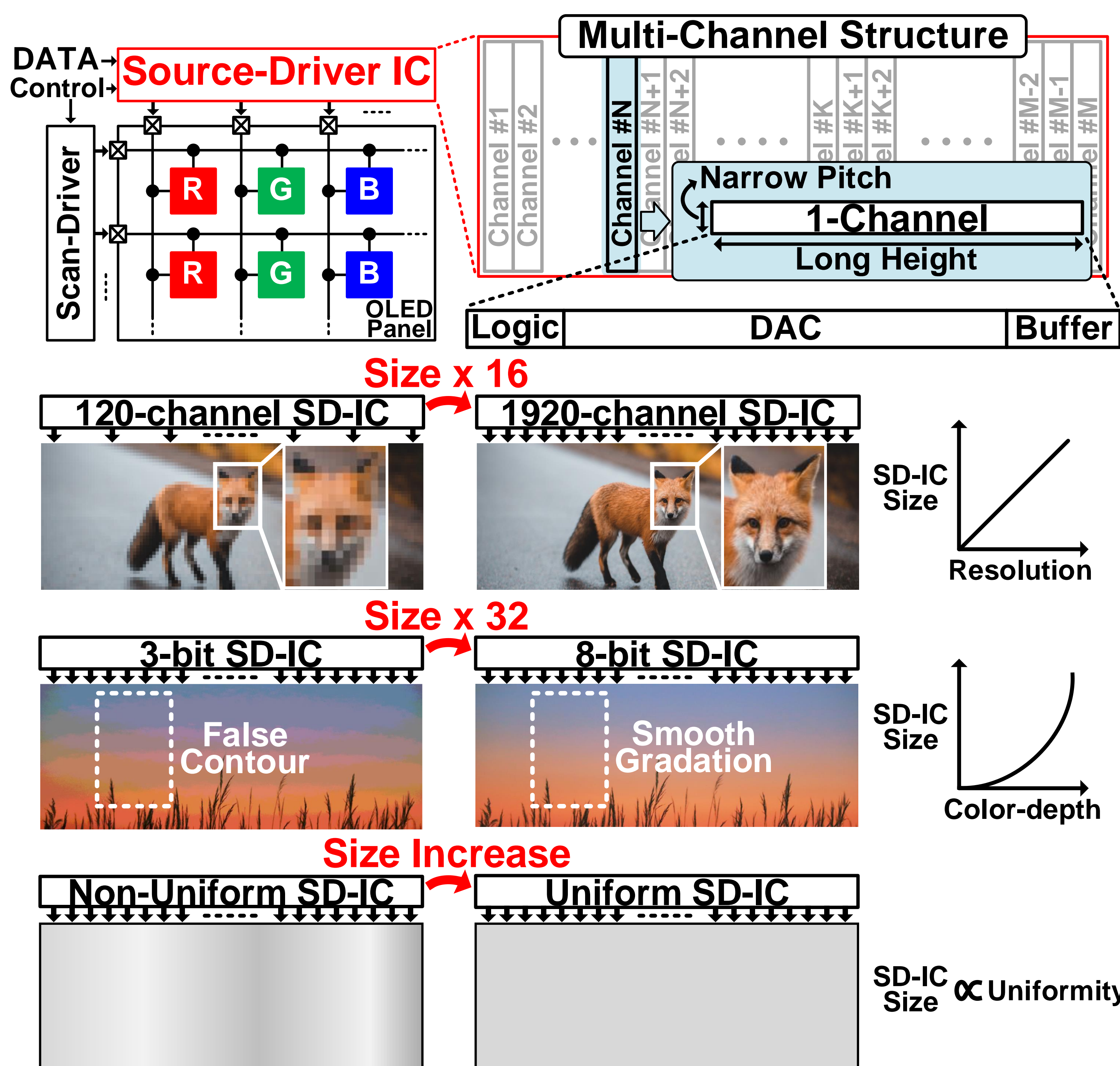


A 10b Source-Driver IC with LSB-Stacked LV-to-HV-Amplify DAC Achieving 2688 μm^2 /channel and 4.8mV DVO for Mobile OLED Displays

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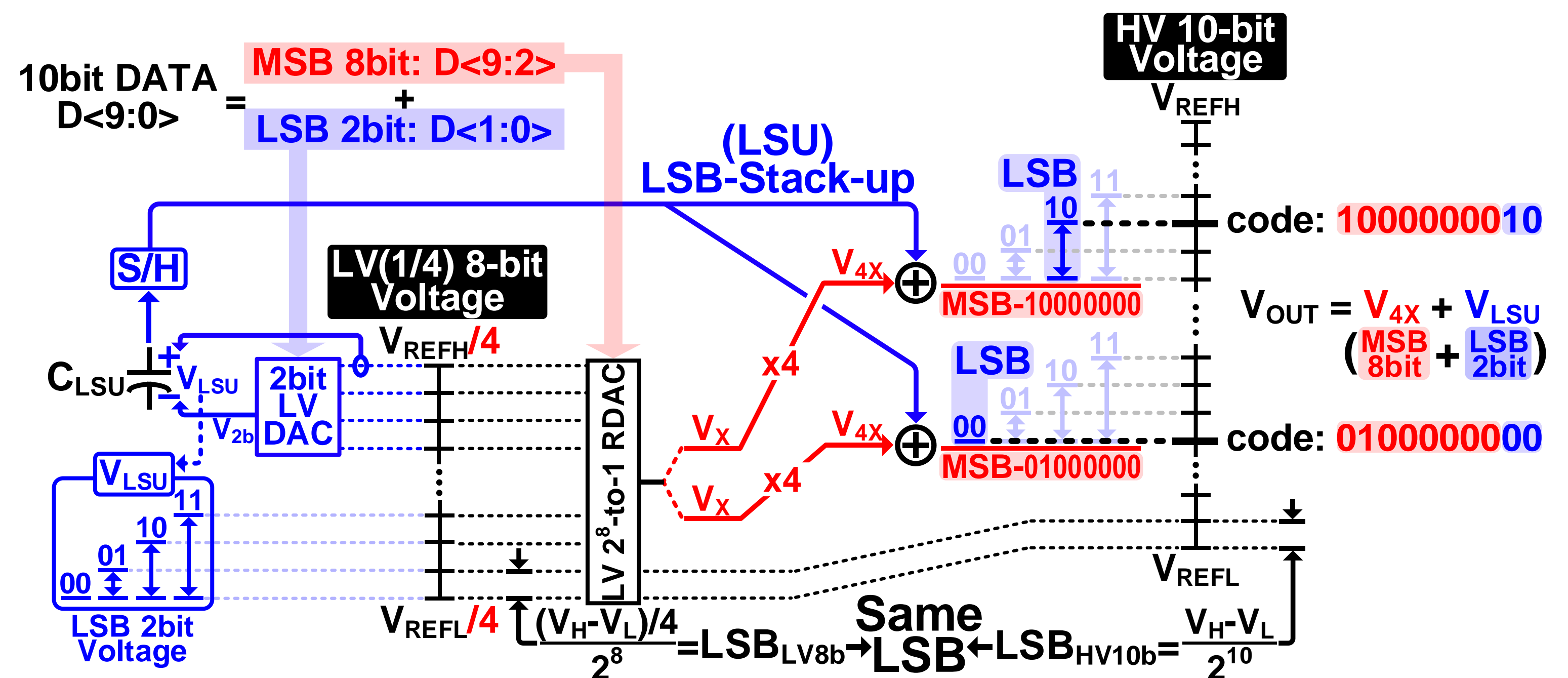
Abstract

- This paper presents a display source-driver IC with LSB-stacked LV-to-HV-amplify 10b DAC.
- The mismatch-insensitive x4-multiplier enables an 8b R-DAC to be realized with LV compact TRs while outputting the high voltages.
- The proposed LSB stack-up scheme consuming little area extends the DAC resolution to 10b.



Proposed Structure & Size Reduction Technique

- R-DAC is composed of compact LVMOS instead of HVMOS
- LSB-stack-up technique extends the resolution from 8b to 10b
- Level-shifter is removed due to use of LVMOS R-DAC

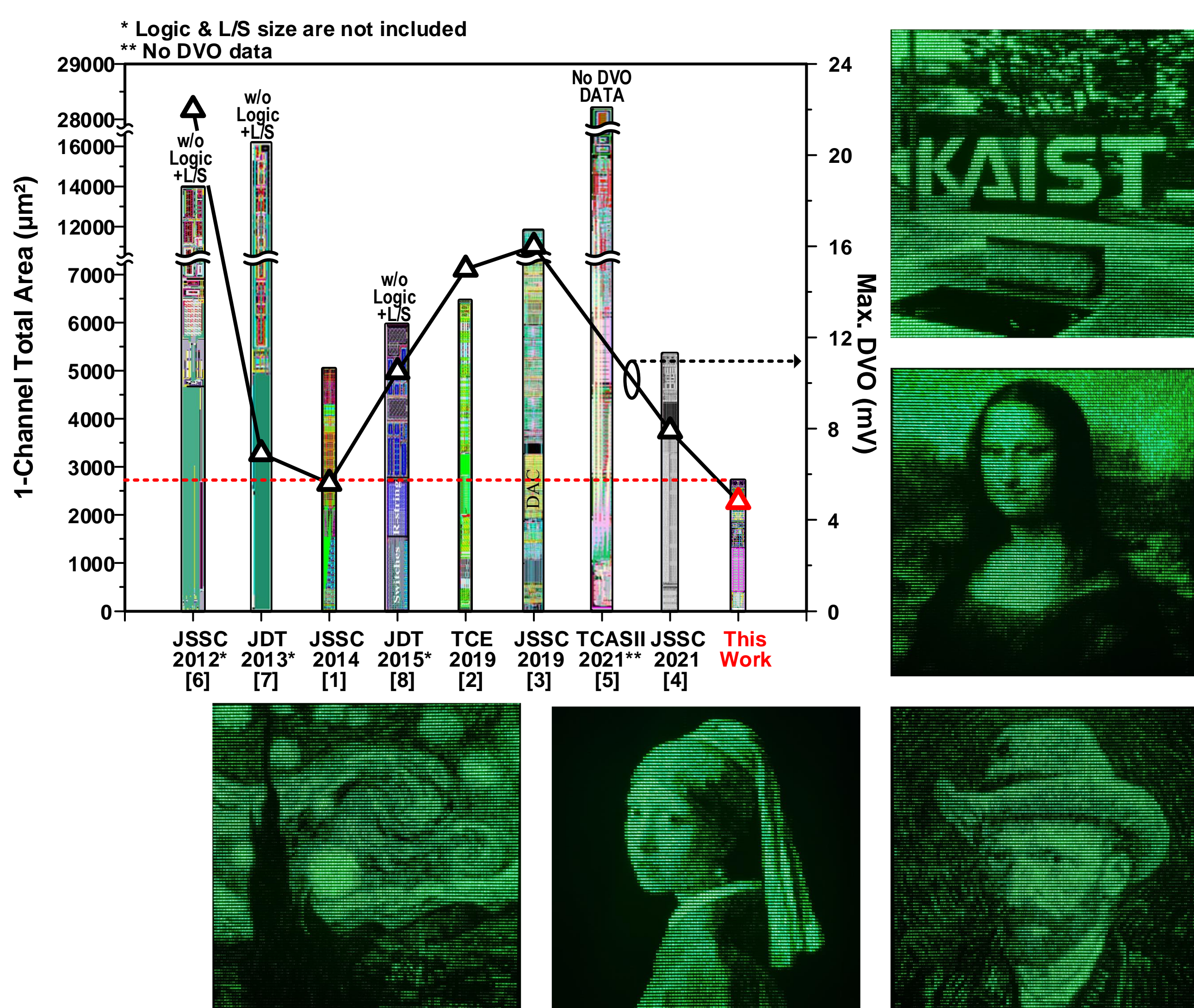


Proposed LSB-Stack-Up Technique

- 10b HV output is generated from 8b LV reference.
- 8b MSB is generated by amplifying LV reference by 4-folds
- 2b LSB is generated by S/H and stack-up the 2b LSB voltages.

Motivation

- Source-Driver IC (SD-IC) has a multi-channel structure
- Since size of SD-IC is increases proportional to every important performance metrics, it has a trade-off relationship with other performance metrics
- SD-IC with compact size & good performance is required



	JSSC'14 [1]	IEEE TCE'19 [2]	JSSC'19 [3]	JSSC'21 [6]	This Work
Technology	110nm CMOS	100nm CMOS	180nm CMOS	90nm CMOS	130nm CMOS
Gray Scale	10-bit	10-bit	10-bit	10-bit	10-bit
Output Range	0.25 V to 4.75 V	0.25 V to 4.75 V	0.2 V to 17.8 V	0.2 V to 4.8 V	0.3 V to 4.5 V
DNL / INL	0.25 / 0.43 LSB	0.4 / 0.7 LSB	0.14* / 0.46* LSB	0.2 / 0.42 LSB	0.39 / 0.9 LSB
Current / Channel	0.9 μA	1 μA	7 μA	2.8 μA	1.8 μA
Max. DVO	5.6 mV	15 mV	16 mV	7.9 mV	4.82 mV
1-Channel Area	5010 μm^2 (334 x 15)	6440 μm^2 (460 x 14)	11730 μm^2 (510 x 23)	5328 μm^2 (296 x 18)	2688 μm^2 (168 x 16)
Area Shrinkage**	15.4%	10.7%	N/A	31.0%	65.2%
Area Ratio***	186%	239%	436%	198%	100%

*Simulated results **Compared to conventional 8b RDAC, of which layout was individually done by each reference paper. ***100% x (1-channel total area of each reference paper / 1-channel total area of this work)

Measurement Results

- Proposed DAC achieved smallest size and best uniformity.
- 100 x 100 mini-LED display demonstration is also performed

Conclusion

- This work, which is capable of driving HV (0.3 to 4.5V), achieves the smallest size (168 \times 16 μm^2 per channel) and the best DVO (4.82mV) performance among 10b SD-ICs.
- The 1-channel area of the presented chip is approximately 2 to 4 \times smaller than those of other chips.